

PACKAGING

Servier CDMO has a wide range of integrated packaging options, from blisters to sachets and bottles. We distribute 450+ million boxes annually, using state-of-the-art technologies and packaging lines.

FROM CLINICAL TO COMMERCIAL

Servier CDMO can provide cost-effective packaging solutions across a number of options including customization. Our control technologies ensure quality and automatic code-reading systems provide accurate packing. We also offer bulk packaging capabilities.

SACHETS

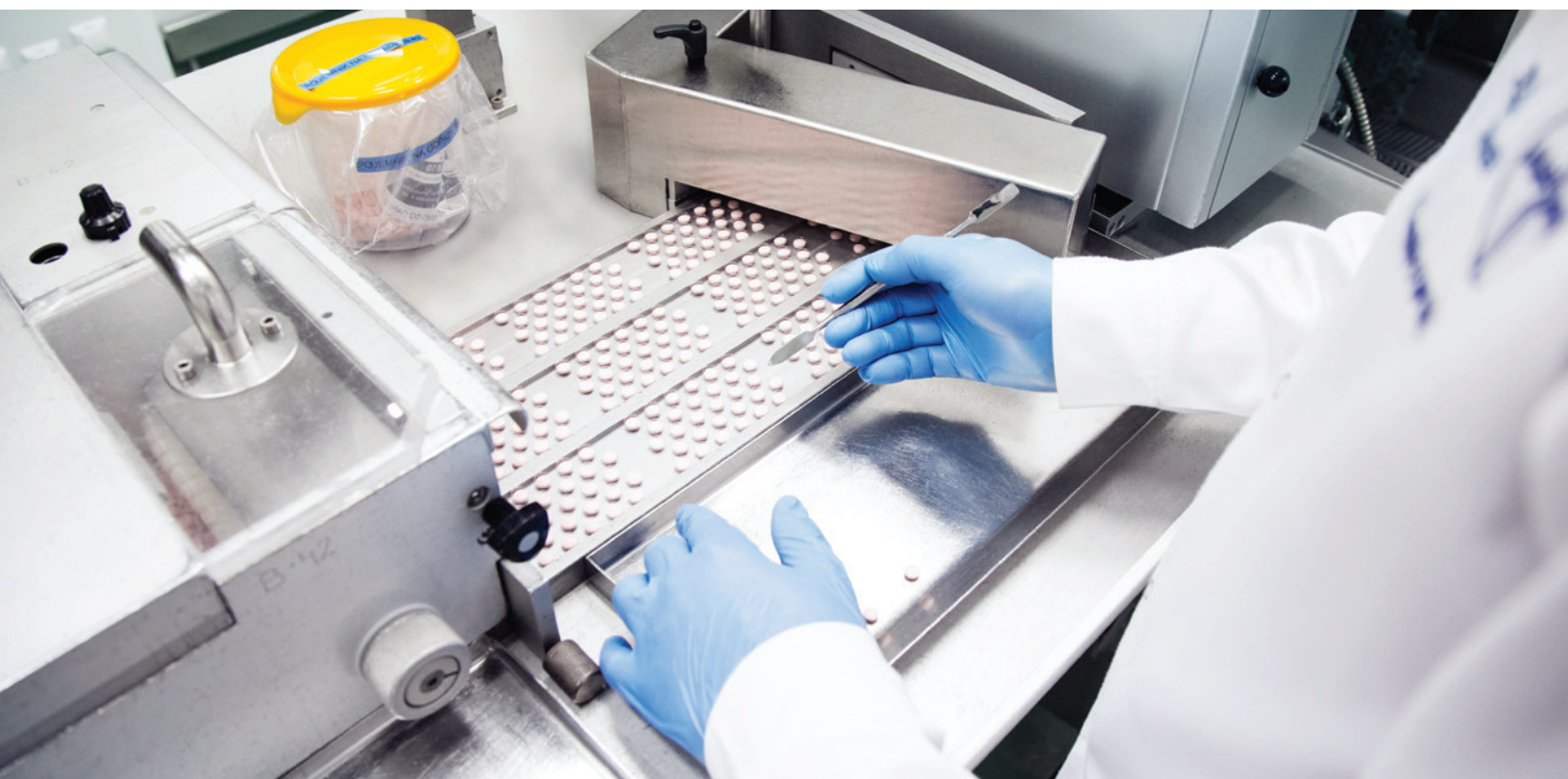
- Powder-filled sachets
- Expertise in galenic sachet form with different drugs
- High-speed capabilities of 1,000 sachets per minute
- Ability to package sachets at multiple weights
- Hermetically sealed, 4-sided sealed pouches
- Gentle product filling
- High filling level
- Outstanding weight accuracy

BLISTER PACKAGING

We provide primary and secondary packaging to meet the requirements of pharmaceutical and healthcare manufacturers looking for professional outsourcing experts. Whether you have a need for physician sample packs, patient compliance packaging, clinical trial materials or hospital unit dose packs, Servier CDMO offers a wide range of blister options to fit your packaging needs. Our state-of-the-art blister packaging equipment manufactures both thermoformed and cold-formed blisters.

Depending on your product packaging requirements, Servier CDMO can supply several cost-effective materials including:

- PVDC PE or PVC / aluminium blisters
- Aluminium / aluminium blisters
- Blisters in flow-pack seals
- Perforation and positioning of aluminium foil



BY THE NUMBERS

450+

MILLION BOXES PER YEAR

50+

PACKAGING LINES

3,500+

REFERENCES

BOTTLE PACKAGING

Solid Dose Bottle Filling & Packaging

Our state-of-the-art equipment produces accurate filling and packaging on mid- and high-speed bottle lines. Manual bottle lines are available for customized orders and last-stage customization.

Our bottling lines are efficient with quick changeovers, online validated fill accuracy and the flexibility to accommodate small lots to commercial runs.

Our bottle formats include:

- HDPE
- PET
- Polypropylene
- Aluminum
- PVC

Liquid Bottle Filling & Packaging

Servier CDMO offers a variety of non-sterile liquid options to fit your needs, from clinical trial materials and physician samples to commercial product. We can take your product from formulation development through full-scale commercial production. All of our manufacturing and packaging suites have separate air handling and filtration systems to ensure quality control during all phases of production. We offer a wide choice of liquid bottle types for packaging your product including HDPE, PET and glass. Our packaging lines can handle container sizes from 35 ml to 250 ml.

Our liquid manufacturing and packaging capabilities include:

- Solutions
- Suspensions
- Syrups

SERIALIZATION

As the pharmaceutical industry is increasingly susceptible to counterfeit medicines and fraud within the supply chain, Servier CDMO has been proactive in implementing solutions to combat these problems.

Serialization & Aggregation

As global legislation changes to require serialization and aggregation capabilities, Servier CDMO is advanced in implementing a global serialization project within our international network. Our systems have the capability to generate or receive serial numbers from partners. We can print during packaging, and send data to brand owners or repository systems.

Serialization and aggregation are included in our packaging services. Servier conforms to the GS1 standard with a 2D datamatrix barcode for serialization and an SSCC code for aggregation. Servier CDMO also complies with Chinese regulations.

The (serialized) markets directly supplied by our sites are:

- South Korea
- China
- Saudi Arabia
- Russia
- Taiwan
- Egypt
- Oman
- Europe
- Jordan
- Brazil

Tamper-Evident Capability

Our sites in Europe facilitate tamper-evident folding-blister cartons in order to comply with upcoming EU legislation on serialization and tamper evidence. Other tamper-evident features are available, including tamper-evident labelling, glued folding boxes and perforated boxes.