

# ARKLOW, IRELAND

Servier (Ireland) Industries Ltd. was established in 1989 and is located in South Dublin. It is now the largest production facility outside France for the Servier group, and is the second strategic location in Servier's worldwide pharmaceuticals operations.

## PRODUCTS & SERVICES

- Drug Product
- Packaging
- Analytical Services
- Supply Chain



We have 400 skilled and experienced employees. We produce 128 million boxes annually and 1200 presentations to meet all customers' needs, compliant with regulations in more than 120 countries across all continents. The Arklow site has expertise in high-containment production, with a dedicated high-potency production facility that will be fully operational in 2018. We have flexible batch size capability and serialization and aggregation expertise. The site will be FDA compliant in 2018, and we provide worldwide supply chain solutions and expertise in stability data management compliant with more than 120 countries. Our clients benefit from customized service and support for each stage of the project. We have the manufacturing capacity for your project and a dedicated team to help you.

## KEY CAPABILITIES

### Manufacture

- Multiple solid dose forms
- Flexible batch size range (40kg-1000kg)
- Fluid-bed-dryer and one-pot technologies
- High-containment and high-potency facilities
- Pellet manufacturing operational in 2018

### Packaging

- Bottle and blister packaging operations
- Serialization and aggregation capabilities
- Tamper-evident solutions
- Tablet printing

### Supply Chain

- Prime location for road, sea and air transportation
- Worldwide supply chain expertise

### Other Services

- Serialization & aggregation implementation and training
- LIMS implementation & training
- ERP implementation & training
- CatsWEB eQMS implementation and training

# ARKLOW, IRELAND

## KEY EQUIPMENT

### Weighing / Dispensing

- Weighing / Dispensing: 15kg-150kg
- Isolator dispensing booth (High containment), 65L-200L
- Big bag dispensing

### Granulation

- Single-pot granulation, 500L, 1000L, 1500L, 3000L
- Fluid bed dryer with high shear granulation & wet mill, 65L-450L
- Top & bottom spray granulation, 65L
- Blending (High containment available), 65L, 600L, 1100L
- Direct compression (Dry blend), 65L, 600L, 1100L

### Compression & Coating

- Tablet presses (High containment available), Single/double output
- Tablet spray coating, 50L, 350L, 600L
- Pellet coating, 65L
- Tablet printing

### Packaging

- Blisters (Alu/PVC)
- Bottle
- Bulk

## BY THE NUMBERS

# 128

MILLION BOXES PRODUCED

# 8,000

WORK ORDERS PRODUCED