

# WARSAW, POLAND

Manufacturing activities were established in Warsaw 20 years ago. In that time, we have focused on providing high quality pharmaceutical products to patients in Poland and beyond. Servier has recently invested in the facilities in Warsaw to maintain the highest standards of manufacturing operations. Our highly experienced team offers our clients comprehensive CDMO services from process scale-up and analytical services to commercial manufacturing.

## PRODUCTS & SERVICES

- Drug Product
- Packaging
- Analytical Services
- Supply Chain



Continuous quality improvements are applied to our equipment, organization and processes that have resulted in shorter lead times and lower production costs. We are inspected by global regulatory agencies and have a proven track record of success in regulatory inspections. We apply our high standards across all aspects of our development and manufacturing processes.

Our clients benefit from customized service and support for each stage of the project. We have the manufacturing capacity for your project and a dedicated team to help you.

## KEY CAPABILITIES

- Oral solid dose forms manufacturing (granulation, tableting and film-coating)
- Technology transfer, process validation, process optimization
- Packaging of tablets and capsules in blisters, PP and HDPE containers
- Serialization, aggregation technology and tamper-evident solutions
- Scale-up manufacturing
- Distribution into 148 countries

## ANALYTICAL CAPABILITIES

- Comparative dissolution profiles
- Stability studies:
  - ICH (25°C/60% RH, 30°C/65% RH, 30°C/75% RH, 40°C/75% RH)
  - Ongoing stability studies
  - Products in bulk
  - Products packed in blisters, bottles
  - Stability in use
  - Interlab comparative trials
  - Transport validation
  - Registration services enabling CMC submission
- Physicochemical and microbiological analysis:
  - Chemical control of excipients, semi finished products and finished products
  - Analytical methods transfer
  - Microbiological control of materials, semi finished products and products
  - Validation of microbiological methods
  - Packaging materials analysis