



TOLEDO SPAIN

- Process Development
- Industrial Scale-up
- Analytical Services

The site is aligned with Servier strategy and objectives, and continues to implement performance tools to drive cost reduction, efficiency improvement and staff training to enhance expertise.

350

TONS PRODUCED
PER YEAR

44

YEARS OF
EXPERIENCE

116

EMPLOYEES

+50

DIFFERENT
MANUFACTURING
PROCESS

25K
sqm²

OVERALL AREA

SERVIER
50, Rue Carnot, 92284 Suresnes, France
Email: cdmo@servier.com

www.servier-cdm.com

Servier Toledo is a Fine Chemistry and Drug Substance manufacturing site with almost 45 years of expertise and embedded CMO services. The site is located in Toledo less than 1 hour from Madrid.

Servier Toledo is committed with continuous improvement and enhancement of its facilities and services: a new laboratories building was inaugurated in 2009, a new Pilot plant was also inaugurated in 2013 and new facilities for grinding and homogenisation have just been inaugurated in 2022.

The site manufactures from raw materials to drug substances in GMP condition (or not, depending on client requirement). Servier Toledo also has an important expertise in analytical and process development and industrial transposition.



R&D and MANUFACTURING CAPABILITIES



Custom synthesis and manufacturing

- Chemical development & Scale-up
- Clinical batches
- Analytical development
- Impurities identification
- Stability Studies

Industrial Transposition & Manufacturing :

- Kilolab (up to 10L)
- Laboratory Centrifuge (maxi load 1.5 kg)
- Reactors 25L – 8000 L (glass lined and stainless-steel)
- Isolation & drying equipment (clean rooms iso 8)
- Grinding and Homogenization (clean rooms iso 8)
- OEB1/OEB2/OEB3
- OEB4 (high potent)



HEALTH CERTIFICATIONS & ACCREDITATION



- EU GMP (Corporate Audit)
- GMP – Local specifications
- ISO 9001, ISO 45001, ISO 14001, ISO 14064-1, UNE 166002
- ISO 50001 & ISO 22301 coming soon
- Winner EMAS Awards 2019 for environmental management

Your Project Benefits From:

- Total drug substance life cycle expertise in the same site
- Commitment and compliance with environmental protection regulation
- Advanced equipment & facilities for GMP manufacturing of intermediates & APIs
- Engaged team, reliable and efficient partner
- Socially and environmentally responsible business practices