

The site is aligned with Servier strategy and objectives, and continues to implement performance tools to drive cost reduction, efficiency improvement and staff training to enhance expertise.

3600  
Mtab  
PER YEAR

1500  
Mtab  
FREE CAPACITY

38000  
sqm2  
OVERALL AREA

3000  
sqm2  
AVAILABLE  
AREA

110  
EMPLOYEES

+20  
YEARS OF  
EXPERIENCE

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**SERVIER**  
moved by you

Contract Manufacturing  
Partner



## TIANJIN CHINA

- Drug Product
- Manufacturing
- Packaging

Tianjin has a high level of quality manufacturing and testing equipment. In addition, a committed team with high efficiency and high loyalty led by a stable management team, ensuring its business development is at your disposal.

Tianjin is one of the Group's largest pharmaceutical production site.



#### MANUFACTURING CAPABILITIES

- Wet granules
- Dry granules
- Solid tablets
- Coated tablets (film or sugar)
- Breakable tablets
- Controlled / modified release
- Bi-layer tablets
- OEB 1 / OEB 2 / OEB 3
- OEB 4 (High Potent)
- Oncology products

#### PACKAGING CAPABILITIES

- Blisters
- Flowpacks
- Big size / Hospital pill canister
- Bottles (pressed caps)
- Serialization
- Aggregation

#### HEALTH CERTIFICATION & ACCREDITATION

- GMP certifications from China and South Korea
- EU GMP certification underway
- ISO 9001 (Quality Management)
- ISO 14001

## Your Project Benefits From:

- Compliance with Environmental Protection Regulation
- New Advanced Equipment
- Reliable and Efficient Partner
- Respect of Intellectual Property
- Available free area
- Cost competitive optimized service
- High customer service satisfaction